

# **Wood Effect**

# **Grano Porcelain Paving**

# IGNO® NON-COMBUSTIBLE INNOVATION

#### **Designs**



**Please note:** Colour shades may differ between batches. If you need a specific batch to match a previous order for a project, please inform us when placing your order, although availability can't be guaranteed.

#### **Dimensions & Packing Details**





#### **Packing Details**

	Pieces X Box	Sqm X Box	Boxes X Pallet	Kg X Box	Sqm X Pallet	Kg X Pallet
30x120	2	0.72	36	33	25.92	118 8

# **Regularity Characteristics**

Technical Features	Norms	Required Standard	Performance Value
Length and width		3 0.6% or 3 2mm (*)	3 0.3% / 3 1mm (*)
Thickness		3 5% / 0.5mm (**)	3 5% / 0.5mm (**)
Straightness of sides		3 0.5% / 3 1.5mm (***)	3 0.3% / 0.8mm (***)
Rectangularity (Measurement only on short edges when L/1≥3	ISO 10545-2	3 0.5% / 3 2mm (****)	3 0.3 % / 3 1.5 mm
Surface flatness		c.c. 3 0.5% / 2mm e.c. 3 0.5% / 2mm	Not applicable to "strong"
		w. 3 0.5% / 2mm	structures

#### **Structural Characteristics**

Technical features	Norms	Required Standard	Performance Value
Water absorption level (in% by	ISO 10545-3	E≤ 0,5% Individual Maximum 0,6%	≤0.1%
mass)	ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%	≤0.5%

#### **Bulk Mechanical Characteristics**

Technical features	Norms	Required Standard	Performance Value
Breaking strength	ISO 10545-4	S ≥ 1300 N	S ≥10000 N
Madada a formation		R ≥ 35 N/mm²	R ≥45
Modulus of rupture		R 2 33 N/IIIII	N/mm²
Bending and breaking load resistance (4)(5)	EN 1339 Annex F	-	For specific values check the table below named "Physical-mechanical features in accordance with EN 1339"
Impact resistance, as coefficient of restitution	ISO 10545-5	Declared value	≥0.55

#### **Surface Mechanical Characteristics**

Technical features	Norms	Required Standard	Performance Value
Impact resistance, as coefficient of restitution	ISO 10545-6	≤ 175 mm³	≤150mm³

# **Thermal and Hygrometric Characteristics**

Technical features	Norms	Required Standard	Performance Value
Coefficient of linear thermal expansion	ISO 10545-8	Declared value	≤7MK <sup>-1</sup>
Thermal shock resistance	ISO 10545-9	Test passed in accordance with ISO 10545-1	Resistant
Moisture expansion (in mm/m)	ISO 10545-10	Declared value	≤0.01% (0.1mm/m)
Frost resistance	ISO 10545-12	Test passed in accordance with ISO 10545-1	Resistant

# **Physical Characteristics**

Technical features	Norms	Required Standard	Performance Value
Bond strength/adhesion for improved cementitious adhesives	EN 1348	Declared value	≥1.0 N/mm² (Class C2 - EN 12004)
Reaction to fire	-	Class A1 or A1 <sub>fl</sub>	A1 - A1 <sub>fi</sub>

#### **Chemical Characteristics**

Technical features	Norms	Required Standard	Performance Value
Resistance to household chemicals and swimming pool salts		Minimum B class	A
Resistance to low concentrations of acids and alkalis	ISO 10545-13	Declared class	LA
Resistance to high concentrations of acids and alkalis		Declared class	НА
Resistance to staining, for	ISO 10545-14	Declared class	5



#### **Safety Characteristics**

Technical features	Norms	Required Standard	Performance Value
Shod Ramp Test	DIN EN 16165 ANNEX B (EX DIN 51130)	Declared value	R11
Barefoot Ramp test	DIN EN 16165 ANNEX A (EX DIN 51097	Declared value	A+B+C
	BS EN 16165 ANNEX C (EX BS 7976)	PTV ≥ 36 classifies the surface as "low slip risk"	≥36Dry ≥36Wet
Pendulum friction Test	AS 4586	Declared Classification of the pedestrian surface	Class P4
	UNE 41901 EX:2017	Declared value	Class C3
Coefficient of friction (COF)	B.C.R.A. Rep. CEC/81	- Min. Dec. 236/89 of 14/06/89 - $\mu$ >0.40 for a sliding leather element on a dry floor - $\mu$ >0.40 for a sliding hard rubber element on a wet floor	>0.40 Dry (Asciutto) >0.40 Wet (Bagnato)
Dynamic coefficient of friction (DCOF)	ANSI A 326,3		>0.55 Wet

#### Physical-mechanical features in accordance with EN 1339

Technical features	EN 1339 standard	Performance Value
Water absorption	Annex E	< 0,1%
Bending strength / Breaking load	Annex F	Marking ≥ U3 30x120
Frost resistant in the presence of defrosting salts	Annex D	Resistant

- (•) Anti-slip performance is guaranteed at the time of delivery of the product.

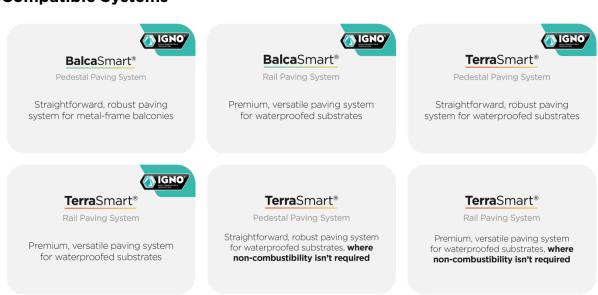
- (\*) The permissible deviation, in % or mm, of the average size for each tile (2 or 4 sides) from work size (W).

  (\*\*) The permissible deviation, in % or mm, of the average thickness for each tile from the work size thickness (W).

  (\*\*\*) The maximum permissible deviation from straightness, in % or mm, related to the corresponding work sizes (W).

  (\*\*\*\*) The maximum permissible deviation from rectangularity, in % or mm, related to the corresponding work sizes (W). c.c. The maximum permissible deviation from centre curvature, in % or mm, related to the diagonal calculated from the work sizes (W).
- e.c. The maximum permissible deviation from edge curvature, in % or mm, related to the corresponding work sizes (W). w. The maximum permissible deviation from warpage, in % or mm, related to the diagonal calculated from the work sizes (W).

#### **Compatible Systems**



#### **Got Questions?**

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